

PHOTOELECTRIC LINEAR ENCODER

L23



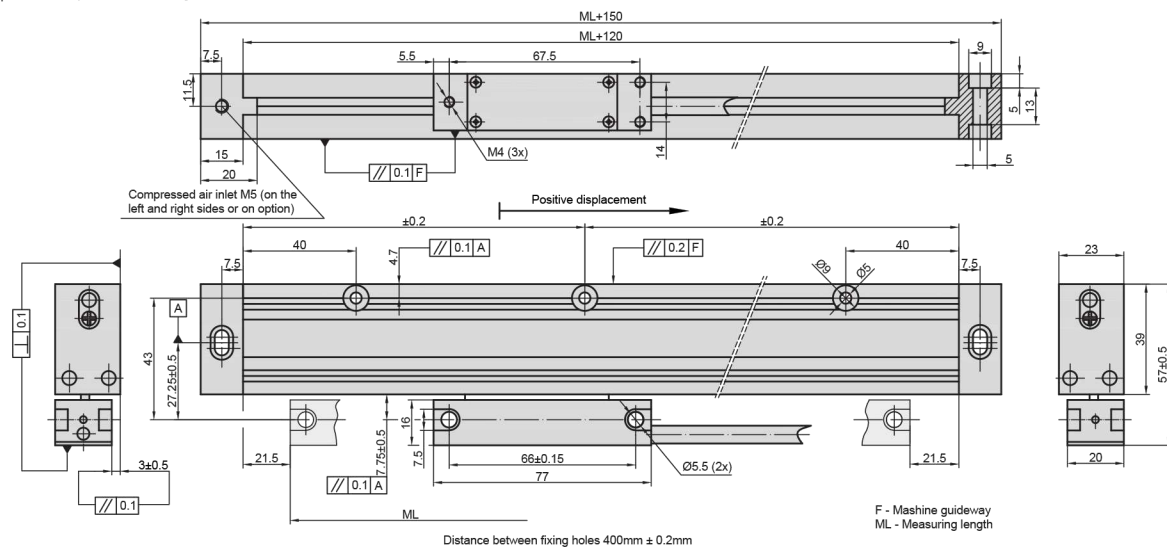
Distance Coded reference mark



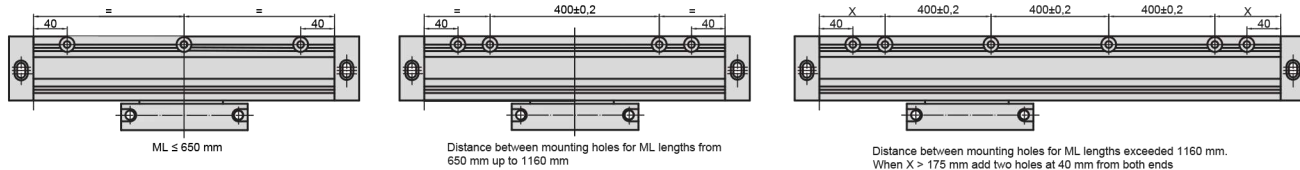
Modular



Photoelectric modular linear encoder L23 can have up to 20.000 mm measuring length or even more on special order and is able reach up to $\pm 5 \mu\text{m}$ accuracy.



MOUNTING REQUIREMENTS



MECHANICAL DATA

Measuring lengths (ML), mm	250, 300, 350, 400, 450, 500...20000 (in modular version for ML over 6500 mm or for lower ML on request)	Protection (IEC 529)	-without compressed air -with compressed air	IP54 IP64
Accuracy grades to any metre within the ML (at 20°C)	± 5	Weight	0.4 kg + 1.3 kg/m	
Max. traversing speed: - when resolution is 100, 50, 10, 5, 2, 1 μm - when resolution is 0.2 μm - when resolution is 0.1 μm	120 m/min 60 m/min 30 m/min	Operating temperature	0...+50°C	
Reference marks (RI): - N - M - P	without reference mark; every 30 mm; RI number and place on option	Storage temperature	-20...+70°C	
Coefficient of thermal expansion	$10.6 \times 10^{-6} \text{ }^\circ\text{C}$	Permissible vibration (10...2000 Hz)	$\leq 100 \text{ m/s}^2$	
Required moving force	< 4 N	Permissible shock (11 ms)	$\leq 150 \text{ m/s}^2$	
		Coefficient of thermal expansion	$10.6 \times 10^{-6} \text{ }^\circ\text{C}$	
		Max. acceleration	30 m/s^2	
		Relative humidity	20...80% (not condensed)	

ELECTRICAL DATA

Version	L23-F \square TTL
Supply voltage (U_p)	+5V $\pm 5\%$ / 140 mA; +(10...28V) $\pm 5\%$
Light source	LED
Resolution	100, 50, 10; 5, 1; 0.5 μm (after 4-fold in subsequent electronics)
Incremental signals	Differential square-wave U1/U1 and U2/U2
Reference signal	Differential square-wave U0/U0
Signal levels at load current 20 mA:	- low (logic "0") < 0.5 V at $U_p = +5\text{V}$ - high (logic "1") > 2.4 V at $U_p = +5\text{V}$ - low (logic "0") < 1.5 V at $U_p = +12\text{V}$ (HTL) - high (logic "1") > ($U_p - 2$) V at $U_p = +12\text{V}$ (HTL)
Direction of signals	U2 lags U1 (displacement from left to right and head position down)
Standard cable length	4 m armoured, without connector
Maximum cable length	100 m
Output signals	<p>$a = 0.25T \pm 0.125T$</p>

Note: If cable extension is used the power supply conductor section should not be smaller than 0.35 mm^2 .

ACCESSORIES

CONNECTORS FOR CABLE	B12 12-pin round connector	C9 9-pin round connector	C12 12-pin round connector	D9 9-pin flat connector	D15 15-pin flat connector	RS10 10-pin round connector	ONC 10-pin round connector
DIGITAL READOUT DEVICES	CS3000				CS5500		

ORDER FORM

Resolution (X1):	Measuring length (X2):	Reference marks (X3):	Supply Voltage (X4):	Compressed air (X5):	Cable (armoured) length (X6):	Connector type (X7):
F01 - TTL 0.1 μm F02 - TTL 0.2 μm F05 - TTL 0.5 μm F10 - TTL 1 μm F50 - TTL 5 μm F100 - TTL 10 μm F500 - TTL 50 μm F1000 - TTL 100 μm	0250 - 250mm 0500 - 500mm ... 20000 - 20000mm ... - (on request)	N - none RI M - every 30mm P - RI number and place on option	05V - +5V 28V - +(10...28V)	0 - without compressed air 1 - with compressed air	01 - 1m 02 - 2m 03 - 3m 04 - 4m (standard) ...	W - without connector B12 - round, 12 pins C9 - round, 9 pins C12 - round, 12 pins D9 - flat, 9 pins D15 - flat, 15 pins RS10 - round, 10 pins ONC - round, 10 pins
ORDER EXAMPLE: 1) L23-F100-16000-N-05V-0-04/C12						